



COIL PROCESSING



Leading makers of coil levelers, slitters, cut-to-length lines, multi-blanking lines, straighteners, edge conditioners, shears, press brakes and accessories.

- 1 Red Bud Industries, Red Bud, Ill.:** cut-to-length, blanking, multi-blanking, slitting, coil-to-coil leveling, coil loading, stretcher leveling, www.redbudindustries.com.
- 2 Braner USA Inc., Schiller Park, Ill.:** slitting, slit-coil packaging, leveling, cut-to-length, multi-blanking, coil winding, www.braner.com.
- 3 Butech Bliss, Salem, Ohio:** cut-to-length, roller and stretcher leveling, multi-blanking, shearing, pickling, extrusion equipment, scrap choppers, www.butechbliss.com.
- 4 The Bradbury Group, Moundridge, Kan.:** light- and heavy-gauge leveling, slitting, cut-to-length, shearing, stacking equipment, www.bradburygroup.com.
- 5 Fagor Arrasate, Willowbrook, Ill.:** cut-to-length, slitting, leveling, blanking, bending, roll forming, www.fagorarrasate.com.
- 6 Guild International, Bedford, Ohio:** coil joining, end welding, uncoilers, flatteners, accumulators, crop shears, speed funnels, www.guildint.com.
- 7 Machine Concepts, Minster, Ohio:** slitters, side trimmers, scrap choppers, shape correction leveling, roller cutter knives, coil handling, line upgrades and automation, www.machineconcepts.com.
- 8 Burghardt+Schmidt, Remchingen, Germany:** slitting lines, winding solutions, stretch-bend-leveling, traverse winding, coil processing lines, www.b-s.group.
- 9 Allor Manufacturing Inc., Brighton, Mich.:** levelers, leveling equipment, leveler cassettes, leveler work rolls, leveler bearings, machine reconditioning, www.allor.com.
- 10 ANDRITZ Metals USA Inc., Cal- lery, Pa.:** leveling, slitting, cut-to-length, blanking, tension leveling, rebuilding/retrofitting, www.andritz.com/metals.



“What Red Bud does very well, is they listen to what your issues are and help you overcome those issues through a real partnership.”

Drew Gross | Alliance Steel

Red Bud

Building Partnerships



**COMPLETE
COIL PROCESSING
SOLUTIONS**



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TESTIMONIAL VIDEO.**

Alliance Steel is a flat-rolled service center headquartered in Gary, Indiana. They also have offices in Atlanta, Georgia, and Memphis, Tennessee.

Alliance Steel first partnered with Red Bud Industries in the early 2000s on a Multi-Blanking Line. Red Bud’s attention to detail and partnership on that first line birthed new opportunity for multiple pieces of equipment. As the steel industry evolved, Alliance Steel did too. They followed up with the purchase of a Red Bud Heavy Gauge Cut-To-Length Line with Stretcher Leveler. Most recently, their move into a new facility offered the opportunity to serve a new customer base looking for heavier gauge slit coils, but they needed a powerful Slitting Line to get the job done. Because of their confidence in Red Bud, Alliance Steel reached out to them to fulfill this need with a new .500” (12 mm) Heavy Gauge Slitter.

“Red Bud has proven to be a great partner for Alliance Steel... They truly understand the value of production while coupling it with safety and I really, genuinely appreciate that.”

Drew Gross
President
Alliance
Steel



Red Bud Industries

Phone: (618) 282-3801 Web: www.redbudindustries.com
*Financing Available



SAWING

Leading makers of band saws, plate saws, circular saws, blades, cutting fluids and accessories.

1 Cosen Saws, Charlotte, N.C.: horizontal scissors saws, horizontal miter saws, horizontal column saws, vertical contour saws, vertical tilt frame saws, vertical plate, circular saws, www.cosensaws.com.

2 HYDMECH, Woodstock, Ontario: double miter band saws, horizontal band saws, horizontal pivot band saws, vertical tilt-frame band saws, CNC carbide saws, circular cold saws, material handling, www.hydmech.com.



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info@cosensaws.com | 704.943.1030

www.cosensaws.com

3 Amada Machinery America, Brea, Calif.: vertical tilt-frame band saws, bundle cutting saws, horizontal scissor-style band saws, horizontal post-style saws, carbide circular saws, horizontal billet saws, horizontal mitering saws, ironworkers, replacement parts, blades, <https://amadamca.com/>.

4 KASTO Inc., Export, Pa.: a range of automatic and semi-automatic band saws, hack saws, circular saws and related material handling equipment, www.kasto.com.

5 HE&M Saw, Pryor, Okla.: band saws in vertical, horizontal pivot, horizontal miter, dual column, flange, plate and CNC carbide configurations, metalworking fluids, material handling equipment, www.hemsaw.com.

6 MetlSaw, Benicia, Calif.: precision metal sawing machines and automation for industrial use, www.metlsaw.com.

7 DoALL Sawing Products, Minneapolis: vertical contour band saws, horizontal band saws, miter-cutting saws, structural saws, vertical tilt-frame saws, circular saws, blades, cutting fluids, www.doallsaws.com.

8 IMA Schelling, Morrisville, N.C.: manufacturer of nonferrous plate saws, www.imaschelling.us.

9 The L.S. Starrett Company, Athol, Mass.: bi-metal, carbide-tipped, carbon, carbide grit, band saw blades, www.starrett.com.

10 (Tie) Behringer Saws, Morgantown, Pa.: horizontal band saws, horizontal miter band saws, vertical plate saws, hack saws, circular cold saws, structural fabricating equipment, material handling, www.behringsaws.com.

Pat Mooney Saws, Addison, Ill.: circular saws, upcut saws, band saws, plate saws, notching saws, circular saw blades, friction saw blades, band saw blades, saw sharpening, www.patmooneysaws.com.

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1 Hypertherm Associates, Hanover, N.H.: plasma, laser, waterjet cutting equipment, software, controls, consumables, www.hypertherm.com.

2 TRUMPF Inc., Farmington, Conn.: laser cutting, sheet metal fabrication machinery, www.trumpf.com.

3 BLM Group, Novi, Mich.: tube lasers, 2D lasers, 5-axis lasers, tube bending, wire bending, end forming, sawing systems, press brakes, www.blmgroup.com/en-us/.

4 Bystronic Inc., Hoffman Estates, Ill.: laser cutting systems, waterjet cutting systems, press brakes, automation, controls, www.bystronicusa.com.

5 Koike Aronson, Arcade, N.Y.: laser cutting, plasma, oxyfuel, waterjet cutting machines, www.koike.com.

6 Amada America, Inc., Buena Park, Calif.: laser cutting systems, punch presses, punch-laser combinations, press brakes, bending automation, www.amada.com/america.

7 Mazak Optonics Corp., Elgin, Ill.: advanced laser cutting systems, CNC controls, automation, www.mazakoptonics.com.

8 Peddinghaus, Bradley, Ill.: drill lines, plate processors, thermal cutting, shot blasters, ironworkers, robotic welding, www.peddinghaus.com.

9 Messer Cutting Systems, Menomonee Falls, Wis.: CNC laser, plasma, oxyfuel cutting systems, www.messer-cutting.com.

10 Cincinnati, Inc., Harrison, Ohio: laser cutters, shears, press brakes, PM presses, 3D printing, software, automation, www.e-ci.com.



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MATERIAL HANDLING

Leading makers of automated storage and retrieval systems, racks, shelving, coil-handling equipment, conveyors, cranes, magnetic lifters and other devices.

1 Combilift, Greensboro, N.C.: forklifts and sideloaders for a wide range of applications, www.combilift.com.

2 Bushman Equipment Inc., Menomonee Falls, Wis.: cranes, below-the-hook lifting devices, floor-based upenders, inverters, lift trucks and coil cars, www.bushman.com.

3 Signode, Tampa, Fla.: packaging systems, strapping systems, stretch systems, warehouse automation, www.signode.com.

4 Hubtex, Fredericksburg, Va.: sideloaders, forklifts, order picking systems, reach trucks, cantilever and pallet racking, www.hubtex.com.

5 The Caldwell Group, Inc., Rockford, Ill.: lifting and spreader beams, plate and sheet handling, coil handling, clamps, grabs, tongs, jibs, gantries, hoists, slings, accessories, www.caldwellinc.com.

6 Konecranes/Morris/P&H, Springfield, Ohio: overhead cranes, hoists and lifting devices, www.konecranesusa.com.

7 KASTO Inc., Export, Pa.: automatic storage and retrieval systems, bar/linear storage systems, sheet metal storage systems, www.kasto.com.

8 DESHAZO Crane, Bessemer, Ala.: cranes and components, hoists, runway systems, automated coil storage and retrieval, www.deshazo.com.

9 Precision Millwright & Machine, Villa Park, Ill.: conveyors, cross over tables, rack systems, www.precisionmillwright.net.

10 Steel Storage Systems, Commerce City, Colo.: racks, conveyor systems, custom handling systems, parts tumbler, beam rotator, www.steelstorage.com.

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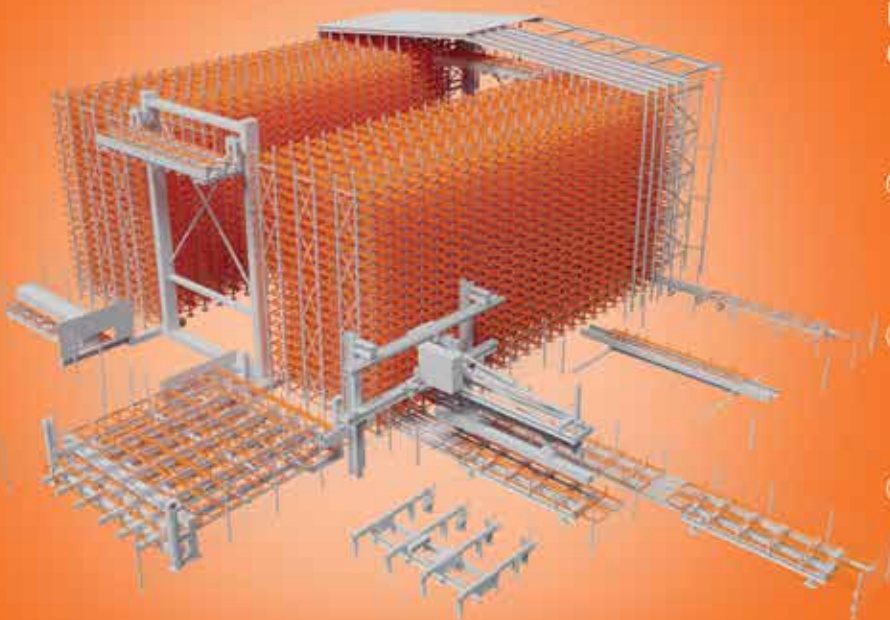
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- ✓ **More innovation:** Fully automatic material handling for fast and efficient commissioning



SOFTWARE

Manufacturers of ERP systems for the metal distribution industry.

1 Enmark Systems, Ann Arbor, Mich.: maker of Eniteo, a Windows-based solutions for metal service centers, www.enmark.com.

2 Invera, Dallas: producer of STRATIX, a steel and metal industry software for service centers and processors, www.invera.com.

3 P.S. Data Services, Middletown, Ohio: maker of Steel Service Center Software for service centers and processors, and Steel Distribution Software, www.mysteelsoftware.com.

4 SYSPRO, Costa Mesa, Calif.: enterprise resource planning solutions designed for manufacturers and distributors, www.syspro.com.

5 4GL Solutions, Stouffville, Ontario: maker of Steel Manager III, a customized ERP software program for metal service centers, www.4glsol.com.

6 Wolcott Group, Medina, Ohio: maker of RealSteel and Microsoft Dynamics 365 Business Central software, www.realsteelsoftware.com.

7 Business Automation, Orange, Calif.: maker of Metal Pro a fully integrated software solution for distributors, processors, fabricators and manufacturers, www.metal-pro.com.

8 Jonas Metals USA, La Palma, Calif.: maker of MCMS, MetalCentric and iMetal software systems, www.jonasmetals.com.

9 CloudForge, New York: AI-driven system built for advanced inventory management for metal service centers, www.cloudforagesoftware.com.

10 OpenTrac Supply Chain Management Solutions, Canonsburg, Pa.: maker of OpenTrac, a SAAS ERP suite providing metals B2B, EDI and data automation to processors and service centers, www.OpenTrac.com.



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